



## LEGAL DESCRIPTION ADDENDUM

1 **SELLER:** SOETART FARMS LLC

2 **BUYER:** \_\_\_\_\_

3 **PROPERTY:** 27180 W. 151<sup>st</sup> ST., Olathe, KS

4 **PROPERTY LEGAL DESCRIPTION:**

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6 PER DEED + TITLE COMMITMENT

7 80 ACRES M/L

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23 (INFORMATION DEEMED RELIABLE BUT NOT GUARANTEED)

24 **CAREFULLY READ THE TERMS HEREOF BEFORE SIGNING. WHEN SIGNED BY ALL PARTIES,**

25 **THIS DOCUMENT BECOMES PART OF A LEGALLY BINDING CONTRACT.**

26 **IF NOT UNDERSTOOD, CONSULT AN ATTORNEY BEFORE SIGNING.**

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28 **SELLER** ms. All Sans 2-24-16 **DATE** **BUYER** \_\_\_\_\_ **DATE**

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31 **SELLER** \_\_\_\_\_ **DATE** **BUYER** \_\_\_\_\_ **DATE**

32 Approved by Legal Counsel of the Kansas City Regional Association of REALTORS® for exclusive use by its REALTOR®

33 members. No warranty is made or implied as to the legal validity or adequacy of this Contract, or that it complies in every respect

34 with the law or that its use is appropriate for all situations. Local law, customs and practices, and differing circumstances in each

35 transaction may dictate that amendments to this Contract be made. Last revised 07/15. All previous versions of this document

36 may no longer be valid. Copyright January 2016.