MONTANA ASSOCIATION OF REALTORS® PROPERTY DISCLOSURE STATEMENT



	Property:1018 Eden Road, Great Falls, MT 59405 & 1030 Eden Ranch Road, Great Falls, MT 59405 Seller(s):Allan L Currie and Debra J Currie, Diamond T Ranch LLC					
JUIN 1	Seller Agent: The Agency Kirk Rossiter and Kip Smith					
	<u> </u>					
Conce	rning adverse material facts, Montana law provides that a seller agent is obligated to:					
•	disclose to a buyer or the buyer agent any adverse material facts that concern the property and that are known to the seller agent, except that the seller agent is not required to inspect the property or verify any statements made by the seller; and					
•	disclose to a buyer or the buyer agent when the seller agent has no personal knowledge of the veracity of information regarding adverse material facts that concern the property.					
comple provide	eller Agent identified above is providing the attached Owner's Property Disclosure Statement that has been ated and signed by the Seller(s) as required by Montana law. Regardless of what the Seller(s) has/have a Seller Agent as set forth in the Owner's Property Disclosure Statement, except as set forth below, the Agent has no personal knowledge:					
(i) (ii)	about adverse material facts that concern the Property or					
	ation regarding adverse material facts that concern the Property and that are known to the Seller Agent, if any, orth above. However, the Seller Agent is not required to inspect the Property or verify any statements made by					
the Se and to	ller(s). Buyer(s) is/are therefore encouraged to obtain professional advice, inspections or both of the Property provide for appropriate provisions in a Buy Sell Agreement between the Buyer(s) and Seller(s) with respect to vice, inspections or defects.					
the Se and to any ad	provide for appropriate provisions in a Buy Sell Agreement between the Buyer(s) and Seller(s) with respect to					
the Se and to any ad Seller	provide for appropriate provisions in a Buy Sell Agreement between the Buyer(s) and Seller(s) with respect to vice, inspections or defects.					
the Se and to any ad Seller A	provide for appropriate provisions in a Buy Sell Agreement between the Buyer (s) and Seller(s) with respect to vice, inspections or defects. Agent Signature: Kirk Rossiter					
the Se and to any ad Seller A	provide for appropriate provisions in a Buy Sell Agreement between the Buyer (s) and Seller(s) with respect to vice, inspections or defects. Agent Signature: Kirk Ressiter 08/05/2024					
the Se and to any ad Seller A Dated:	provide for appropriate provisions in a Buy Sell Agreement between the Buyer (s) and Seller(s) with respect to vice, inspections or defects. Agent Signature: Kirk Rossiter 08/05/2024 and Buyer Agent acknowledge receipt of this Property Disclosure Statement. Agent:					
the Se and to any ad Seller A Dated:	provide for appropriate provisions in a Buy Sell Agreement between the Buyer (s) and Seller (s) with respect to vice, inspections or defects. Agent Signature: Mark Resister					
the Se and to any ad Seller A Dated: Buyer A Buyer A Buyer A Dated:	provide for appropriate provisions in a Buy Sell Agreement between the Buyer (s) and Seller (s) with respect to vice, inspections or defects. Agent Signature: Kirk Resister					

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Roxene Gillette

The Agency Bozeman

9 E. Main Street, Unit E Bozeman, MT 59715

OWNER'S PROPERTY DISCLOSURE STATEMENT MONTANA ASSOCIATION OF REALTORS® STANDARD FORM



Date: 08/05/2024	_
The undersigned Owner is the owner of certain	n real property located at 1018 Eden Road & 1030 Eden Road
County of Casaada County	in the City of Great Falls , Montana, which real property is legally described as:
County of <u>Cascade County</u> S17, T18 N, R04 E, TR 2, COS #4835, IN W2	, Montana, which real property is legally described as.
S18, T18 N, R04 E, NE	
510, 110 N, RU4 L, NL	
material facts which concern the Property. Mo or problem that would have a materially adstructural integrity of any improvements locat	nis Disclosure Statement to disclose to prospective buyers all adverse ontana law defines an adverse material fact as a condition, malfunction verse effect on the monetary value of real property, that affects the ted on the real property, or that presents a documented health risk the health or safety of future occupants of the real property.
	OWNER'S DISCLOSURE
Owner has never occupied the Property.	
Owner has not occupied the Property since	(date).
_	
Concerning adverse material facts, Montana	law provides that the Owner is/are obligated to disclose any advers
naterial facts that concern the Property and	that are actually known to the Owner. The Owner is not obligated t
	losure Statement. The Owner, other than having lived at and/or owner
he Property, has no greater knowledge than w	vhat could be obtained by the Buyer's careful inspection.
	ity of any kind by the Owner, the Seller Agent, or any authorize
closing on the purchase of the Property.	vn independent inspectors to aid in the Buyer's due diligence prior t
	no later than contemporaneously with the execution of a real esta-
	wner have otherwise agreed in writing, any contract for the purchase
	the Buyer has received this Disclosure Statement, and during that dela
Buyer may withdraw or rescind any contract to	purchase the Property without penalty.
The Owner declares that the Owner has prop	pared this Disclosure Statement and any attachments thereto based o
·	er. Owner hereby authorizes providing a copy of this Statement to ar
•	I or anticipated sale of the Property. Owner further agrees to indemni
*	olved, directly or indirectly, in the purchase and sale of the Propert
	upon the disclosures made in this Disclosure Statement along with the
failure of the Owner to disclose any adverse m	•
and a second to allow any advoice in	
Γhis Disclosure Statement is considered a dis	sclosure by the Owner only and not the Seller Agent or other authorize
	ot responsible for misstatements or errors in this Disclosure Statement
that are based on information the Seller obtain	ned from a reliable third-party, including a local governing agency.
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1.	APPLIANCES: (Refrigerators, Microwave, Range, Dishwasher, Garbage Disposal, Oven, Trash Compactor, Freezer, Washer, Dryer)
2.	COMPONENTS and BUILT-IN SYSTEMS: (Water Softener, Water Conditioners, Exhaust Fans, Central Vacuum System and components, Water Heater, Washer/Dryer Hookups, Ceiling Fan, Intercoms, Remote Controls, T.V Antenna, Satellite Dish, Central sound systems, Wiring for phone, cable and internet, Security Alarms, Fire Alarms, Smoke Detectors, Garage Door Openers, and Security Gates)
3.	ELECTRICAL SYSTEM/UTILITY CONNECTIONS: (Wiring, Outlets, Switches, Services, Shorts, Alterations, and Overloads, or lack of utility connections)
 4.	PLUMBING: (including Pipes, Drains, Faucets, Fixtures, Sump Pumps and Toilets) a. Faucets, fixtures, etc.
	b. Private Septic Systems (Adherence to Health Codes, Clogging, Backing Up, Drain Field, Septic Tanks, Holding Tanks, and Cesspools)
	c. Septic Systems permit in compliance with existing use of Property
	Date Septic System was last pumped?
	d. Public Sewer Systems (Clogging and Backing Up)
5.	HEATING, VENTILATION AND AIR-CONDITIONING SYSTEMS: (Central Heating including furnaces, Central Air Conditioning including compressors, Heat pumps, Electric heating systems, Solar systems, Gas Leaks, Thermostats, Wall/Window AC Evaporator Coolers, Humidifiers, Propane tanks)
6.	ADDITIONAL HEAT SOURCES: (Gas, Pellet, Wood Stoves or Fireplaces) (Compliance with Air Quality Laws, Chimney Cleanliness, Chimney Fires and Adherence to Codes in Installation)
7.	INSULATION: (Walls, Ceiling, Utility Bills, Vapor Barrier and Formaldehyde or Asbestos Insulation)
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	OTHER BASIC COMPONENTS: (Interior Walls, Ceilings, Floors, Exterior Walls, Windows, Doors, Window Screens, Slabs, Driveways, Sidewalks, Fences)
9.	BASEMENT: (Leakage, Flooding, Moisture or Evidence of Water or water intrusion, and Fuel Tanks)
10.	FOUNDATION: (Depth, Footings, Reinforcement, and Cracking)
 11.	ROOF: (Rain Gutters, Leakage, Deterioration, Ice build ups and Structural Condition)
12.	WATER: (Well Production, Water Quality and Quantity, Water Rights and Abandoned Wells)
	a. Private well Water source is a spring
	b. Public or community water systems
13.	POOLS, OUTDOOR LIVING, ANCILLARY BUILDINGS: (Window Screens, Pool, Spa, Pool/Spa Heater, Hot Tub, Sauna, Patio/Decking, Built-In Barbecue, Gazebo, Fountains, Water features, Underground Sprinklers systems and controls, Partially landscaped or un-landscaped yard, Garage, Shop, Barn, Carport)
14.	NUISANCES/HAZARDOUS MATERIALS: Waste dump or disposal or landfill or gravel pit or commercial use in the vicinity of the Property, existing or proposed, which may cause smoke, smell, noise or other nuisance, annoyance or pollution, any hazardous materials or pest infestations located on the Property or in the immediate area:
 15.	ALTERATIONS: (whether any substantial additions or alterations have been made to the Property without a required permit)
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17.	SOILS: Whether there are any problems with settling, soil, standing water, or drainage on the Property or in the immediate area:
18.	HAZARD INSURANCE/DAMAGES/CLAIMS (past and present):
19.	METHAMPHETAMINE: If the Property is inhabitable real property, the Owner represents to the best of Owner's knowledge that the Property has has not been used as a clandestine Methamphetamine drug lab and has has has not been contaminated from smoke from the use of Methamphetamine. If the Property has been used as a clandestine Methamphetamine drug lab or contaminated from smoke from the use of Methamphetamine, Owner agrees to execute the Montana Association of REALTORS® "Methamphetamine Disclosure Notice" and provide any documents or other information that may be required under Montana law concerning the use of the Property as a clandestine Methamphetamine drug lab or the contamination of the Property from smoke from the use of Methamphetamine.
20.	RADON: If the Property is inhabitable real property as defined in the Montana Radon Control Act, Owner represents that to the best of Owner's knowledge the Property has has not been tested for radon gas and/or radon progeny and the Property has hot received mitigation or treatment for the same. If the Property has been tested for radon gas and/or radon progeny, attached are any test results along with any evidence of mitigation or treatment.
21.	LEAD-BASED PAINT: If a residential dwelling exists on the Property and was built before the year 1978, Owner ☐ has ☐ has no knowledge of lead-based paint and/or lead-based paint hazards on the Property. If Owner has knowledge of lead-based paint and/or lead-based paint hazards on the Property, attached are all pertinent reports and records concerning that knowledge.
22.	MOLD: If the Property is inhabitable real property as defined in the Montana Mold Disclosure Act, the Owner represents to the best of Owner's knowledge that the Property has has not been tested for mold and that the Property has has not received mitigation or treatment for mold. If the Property has been tested for mold or has received mitigation or treatment for mold, attached are any documents or other information that may be required under Montana law concerning such testing, treatment or mitigation.
23.	OTHER TESTING OR TREATMENTS: Has the Property been tested or treated for the presence of fuel or chemical storage tanks, asbestos, or contaminated soil or water:
	In y of the following items or conditions exist relative to the Property, please check the box and provide ails below. 1. Asbestos. 2. Noxious weeds. 3. Pests, rodents. 4. Destructive insects such as termites, pine beetles or carpenter ants. (If the Property has been tested or treated, attach documentation.) 5. Common walls, fences and driveways that may have any effect on the Property. 6. Encroachments, easements, or similar matters that may affect your interest in the Property. 7. Room additions, structural modifications, or other alterations or repairs made without necessary permits or HOA and HOA architectural committee permission. 8. Room additions, structural modifications, or other alterations or repairs not in compliance with building codes.
_	9. Health department or other governmental licensing, compliance or issues. © 2023 Montana Association of REALTORS®
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	10. Landfill (compacted or otherwise) on the Property or any portion thereof.
	11. Location in the floodplain, shoreline master plan, wetland or other environmentally sensitive area or world
	conducted by Seller in or around any natural bodies of water.
	12. Settling, slippage, sliding or other soil problems.
	13. Tlooding, draining, grading problems, or French drains.
	14. Major damage to the Property or any of the structures from fire, earthquakes, floods, slides, etc.
	15. Waste dump or disposal or landfill or commercial use in the vicinity of the Property which causes smoke
	smell, noise or other pollution.
	16. Hazardous or Environmental Waste: Underground storage tanks or sump pits.
	17. Neighborhood noise problems or other nuisances.
	18. Violations of deed restrictions, restrictive covenants or other such obligations.
	19. Zoning or Historic District violations, non-conforming uses, violations of "setback" requirements, etc.
	20. Zoning, Historic District or land use change planned or being considered by the city or county.
	21. Street or utility improvement planned that may affect or be assessed against the Property.
	22. Property Owner's Association obligations (dues, lawsuits, transfer fees, initiation fees, etc.).
	23. Proposed increase in the tax assessment value or homeowner's association dues for the Property.
	24. Common area" problems.
	25. Tenant problems, defaults or other tenant issues.
	26. Notices of abatement or citations against the Property.
	27. Lawsuits or legal proceedings (including foreclosures and bankruptcies) affecting or threatening the
	Property.
	28. Airport affected area.
	29. Pet damage
	30. Property leases including post-closing short-term rental obligations, crop share agreements, mineral leases
	or reservations.
	31. Other matters as set forth below including environmental issues, structural system issues, mechanical
	issues, legal issues, physical issues, or others not listed above of which the Seller has actual knowledge
	concerning the Property.
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Add	ditional details:
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Buyer's or Lessee's Initials

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298	BUYER'S ACKNOWLEDGEMENT
299 300	Subject Property Address: 1018 Eden Road, Great Falls, MT 59405 & 1030 Eden Road, Great Falls, MT 59405
301	
302	
303	
304	Buyer(s) understand that the foregoing disclosure statement sets forth any adverse material facts concerning the
305	Property that are known to the Owner. The disclosure statement does not provide any representations o
306	warranties concerning the Property, nor does the fact this disclosure statement fails to note an adverse
307	material fact concerning a particular feature, fixture or element imply that the same is free of defects.
308	
309	Buyer further understand that the Owner is not obligated to investigate the Property in preparing this Disclosure
310	Statement and that the Owner, other than having lived at and/or owned the Property, has no greater knowledge than
311	what could be obtained by the Buyer's careful inspection.
312	
313	Buyer(s) is/are encouraged to obtain professional advice, inspections or both of the Property and to provide fo
314	appropriate provisions in a contract between buyer(s) and owner(s) with respect to any advice, inspections or defects
315	Buyer(s) are not relying upon this property disclosure statement for buyer(s)' determination of the overal
316	condition of the Property in lieu of other inspections, reports or advice.
317	TAKE A OKAJONALED OF DECEMBER OF A CORV OF THIS STATEMENT
18	I/WE ACKNOWLEDGE RECEIPT OF A COPY OF THIS STATEMENT.
19	
320	Denominal Company
321	Buyer's/Lessee's Signature Date
22 23	
24	L Buyer's/Lessee's Signature Date

NOTE: Unless otherwise expressly stated the term "days" means calendar days and not business days. Business days are defined as all days except Sundays and Montana or federal holidays.

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